

| ISO | ZCC-CT | | Sandvik | | Seco | | Kennametal | | ISCAR | | Walter | | Mitsubishi | | Sumitomo | | Tungaloy | | Kyocera | | Korloy | | Ingersoll Tague Tec | | |
|-----|-----------------|----------|-----------|----------|-------------------|--------|------------|----------|-------------------|---------|---------|----------------|------------|---------------------|---------------------|----------|------------------|----------------|---------|-----|----------|-----|---------------------|-----------|--|
| | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | |
| | WG | | WF WL | WF WK | W-MF2 | W-F1 | FW MW | FW MW | WF | | NF | PF | SW | FW | NLU-W | NLU-W | ASW | | WP | | VW LW | | WS | | |
| | DF EF | SF HF | PF QF | PF UF 23 | FF1 MF1 | FF1 F1 | FF FN | 11 UF LF | SF | NF3 NS6 | PF4 PF5 | FH FS | FJ FV | NSE NSU NLU NFA NLF | NLU NFP NFK | TF TS 17 | PF 01 | DP GP VF | CF | | VG VF VL | VF | FG FC VF | FASA FG | |
| | DM EM | HM | PM QM | PM UM | MF2 | F2 | FN | MF | NF TF 14 16 17 19 | NS6 | PS5 | SH SA | SW SV MV | NSX | NSU NSC NSK | TS TM AS | HQ CQ CJ XP | CK DP GP VF XP | | | VQ VC VB | HMP | WT ML | WT | |
| | DM PM | HR | PM QM | PR UR | M3 MF3 | F2 | MN | MF | GN PP NR 17 19 | NM4 NM6 | PM5 | MV MZ MA | MV MW | NGE NGU NSF NUX | NMU NSF | TM DM | GS CS HS PS GK G | VM | | | | C25 | PC MC MT MG PMR MF | PC MT PMR | |
| | | | WR WM | WM | W-M3 W-R4 W-R7 | W-F2 | MW RW | MW | WG | NM | PM | MW | | NGU-W | | | | | WQ | | | | | | |
| | DR | | PR QR 31 | | M5 MR5 MR7 | | RP UN RN | | TNM GN 19 | NM9 | | GH MAT MT | | NMU NMX | NMU | TH TR TU | PT GT HT | G St-form | | | | HR | | RT | |
| | HDR 31HPR DR LR | | HR QR | | R8 RR9 -56 -57-UX | | RH RM RP | | NM | NR6 NR8 | | HA HZ HH HV HX | | NMP NHG NHP NHU NHW | | | | | HX | | GH VH VT | | HT HD HY HZ RX RH | CMX | |
| | WG | | WF WL WMX | WF WK | W-MF2 | W-MF2 | FW MW | FW MW | WF | | PF | SW | FW | NLU-W | NLU-W | | | | | | | | | | |
| | EF DF | EF HF | MF | MF UF | FF1 F2 MF1 | F1 | FF FP | 11 UF LF | NF VL PF SM | NF4 | PF4 PF5 | FS | FJ FV | NSU NLU | NSU NLU | SS | SS | GU | | | | VF | FG | FG | |
| | EF EM | EF HF HM | MF MM | MF MM UM | MF3 | F2 | FP | MF | PP TF 14 16 17 19 | NM4 | PS5 | SH MS | SW SV MV | NEX NUP | NSU | SS SM | MS | CK DP GP VF XP | | | VP2 | HMP | | | |
| | EM DM | EM HM | MM | MM UM | R6 56 | F2 | MP | HP | PP TF 17 19 | NM4 NR4 | PM5 | MS ES MH | MV MW | NGU | NMU | SA S | MS | HQ XQ GK G | | | HS VP3 | C25 | MT PMR WT | | |
| | | | WR WM | WM | W-M3 | | MW RW | MW | WG | | PM | MW | | NGU -W | | | | | | | | | | | |
| | ER DR | HR | MR QR PR | MR | R7 R8 | | MP -P | | HTW NR 19 | NR4 | | GH HZ | | NMU NMX NHG | NMU | | | | | | VM | | ET | CMX | |
| | ER DR HDR LR | | HR QR | | -56 | | RP | | NM | | | | | NMP NHG NHP NHU NHW | NMP NHG NHP NHU NHW | | | | | | | | | | |





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|-----|--------|-------|---------|-------|-------|------|------------|----------|-------|-------|--------|-----|------------|-----|-------------|-------|----------|-----|---------|-----|--------|-----|---------------------|-----|--|--|
| | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | Neg | Pos | | |
| K | WG | | WF WM | WF | W-MF2 | W-F1 | FW MW | FW MW | WF | | | | | | NLU-W | NLU-W | | | | | | | | | | |
| | DF | HF | KF | KF | F1 | F1 | FF FN | 11 UF LF | NF SM | 14 19 | PS5 | | | | NSU | NSU | | VM | | | | | | | | |
| | PM | HM | KF KM | KF KM | M3 | F2 | FN | MF | GN | 14 19 | NM5 | PS5 | GH | | NSU | NSU | | | | | | | | | | |
| | DR | HM HR | KM QM | KM | M3 | F2 | UN | HP | GN NR | | NM6 | PM5 | | | NUZ NGU NMU | NMU | | | | | | | | | | |
| | | | | | | | | | | | | | | | NGU-W | | | | | | | | | | | |
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CVD

| ISO | ZCC-CT | Sandvik | Kennametal | Sumitomo | Mitsubishi | Toshiba Tunggaloy | Kyocera | Walter | Iscar | SECO | Korloy | Ingersoll Tague Tec | |
|-----|--------|--|--|--------------------------------------|--------------------------------------|----------------------------------|--------------------------------------|----------------|---|--|------------------|----------------------------|----------------------------|
| P | P01 | GC4005 GC4205 | KCP05 KC9105 | AC805P | UE6005 UE6105 | T9005 T9105 | CA5505 | WPP01 WPP05 | IC8150 IC9150 | TP0500 TK1001 | | TT8115 TT8125 | |
| | P10 | GC1515 GC4015 GC4215 GC4025 GC4225 | KCP05 KC9105 KCP10 KC9110 | AC810P AC700G | UE6105 UC6110 | T9005 T9015 T9115 | CA5505 CA5515 | WPP10 WPP05 | IC8150 IC8250 IC9150 IC9250 IC9015 | TP1500 TP0500 TK2001 | NC3010 | TT8115 TT8125 | |
| | P20 | GC4015 GC4215 GC4025 GC4225 | KCP10 KCP25 KC9125 | AC820P AC900G AC2000 | UE6110 UE6020 | T9015 T9115 T9025 T9125 | CA5525 CA5535 | WPP20 WPP10 | IC8150 IC8250 IC9250 IC9025 | TP2500 TP200 | NC3220 NC3120 | | TT8125 TT3500 TT8115 |
| | P30 | GC4025 GC4225 GC4035 GC4235 | KCP25 KCP30 KC9125 KC8050 | AC830P AC820P AC3000 | UE6020 UH6035 US735 | T9025 T9125 T9035 T9135 | CA5535 | WPP30 WPP20 | IC8250 IC8350 IC9350 | TP2500 TP3500 | | NV3030 NC5330 NC500H | TT5100 TT8135 |
| | P40 | GC4035 GC4235 | KCP40 KC9140 | AC830P AC3000 | UE6035 UH6400 | T9035 T9135 | CA5535 | WPP30 WAP30 | IC9350 | TP3500 TP40 | | NC5330 | TT8135 TT7100 |
| | M10 | GC2015 GC1515 | KCM15 | AC610M | | T9115 | CA6515 | WAM10 | IC8250 IC9250 IC6015 | TP200 TM2000 TK2001 | | | TT9215 TT9225 |
| | M20 | GC2015 GC2025 | KCM15 KCM25 KC9225 | AC610M AC630M | US7020 | T6020 T9125 | CA6515 | WAM20 | IC8250 IC9350 IC9025 IC6025 | TM2000 TP200 TP2500 | | NC9025 | TT5100 TT9225 TT9235 |
| | M30 | GC2025 GC4225 GC4235 | KCM25 KCM35 KC8050 KC9225 KV9240 | AC630M AC830P AV3000 | US735 | T6030 | CA6525 | WAM30 WAM20 | IC8305 IC9305 IC9025 | TP3500 TM4000 | | | TT5100 TT7100 TT9235 |
| | M40 | GC4235 | KCM35 KC9240 KC9245 | AC630M AC830P AC3000 | US735 | T6030 | CA6525 | WAM30 | IC635 | TP3500 TP40 | | | TT7100 |
| | K01 | GC3005 GC3205 GC3210 | KCK05 | AC405K AC410K | UC5005 UC5105 UC5015 UC5115 | T5105 | CA4505 | WAK10 | IC5005 | | | NC6205 | TT1300 |
| | K10 | GC4205 GC3210 GC3215 GC4215 | KCK05 KCK15 KC9315 | AC410K AC415K AC420K AC700G | UC5005 UC5105 UC5015 UC5115 | T5105 T5115 | CA4505 CA4515 CA4010 CA4115 | WAK10 WAK20 | IC5005 IC9015 IC9007 IC8150 IC5010 IC428 IC4028 IC9150 | TK1001 TK2001 TK1000 TK2000 TP0500 | | NC6210 NC315K | TT1300 TT7310 |
| | K20 | GC3210 GC3215 GC4205 GC4215 | KCK15 KCK20 KC9315 KC9325 | AC420K AC900G | UC5015 UC5115 | T5115 T5125 T9125 | CA4515 CA4010 CA4115 CA4125 | WAK20 | IC5010 IC428 IC4028 IC9150 | TK2000 TK2001 TP1500 TP200 | | NC5330 | |
| K30 | | KCK20 KC9320 KC9325 | | | T5125 | CA4515 CA4120 | WAK30 | | TK2000 TP2500 | | | | |



PVD

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|-----|--------------------------------------|---|--|------------------|---------------------------|-------------------------|-------------------------|-------------------------------------|--|------------------|--------|--------------------------------------|
| P01 | | | | | | | | PR915 | | | | |
| P10 | YBG102 YBG105 | GC1515 GC1125 GC1025 | KG5010 KCU10 | | VP15TF UP20M | AH710 | WSM10 | PR930 PR1005 PR1005 | IC507 IC570 IC907 IC908 IC520N | | | TT9030 |
| P20 | YBG202 YBG205 | GC1515 GC1125 GC1025 | KC5010 KCU10 | | VP15TF VP20MF UP20M | AH725 SH730 AH120 | WSM10 WSM20 WSM21 | PR930 PR1005 PR1025 PR1225 | IC520N IC530N IC507 IC570 IC907 IC908 | TS2000 TS2500 | | TT7220 TT9020 TT9030 |
| P30 | YBG302 | GC1125 GC2035 | KG5025 KCU25 | AC530U | VP20MF UP20M | AH725 SH730 J740 | WSM30 | PR660 PR1025 | IC3028 IC1008 | TS2500 | PC5300 | TT8020 TT7220 TT9020 |
| P40 | | GC2035 | | | | J740 | | PR660 | IC3028 IC1008 | | | TT8020 |
| M10 | YBG102 YBG105 | GC1105 GC1115 GC1025 GC1125 GC1515 | KG5010 KCU10 | EZH10 AC510U | VP15TF UP20M | AH710 | WSM10 | PR915 PR1005 | IC520N IC520 IC507 IC570 IC807 IC907 | TS2000 | PC8110 | TT5030 TT9030 TT9020 TT5080 |
| M20 | YBG202 YBG205 | GC1105 GC1115 GC1025 GC1125 GC1515 | KG5010 KCU10 | AC520U | VP15TF VP20MF UP20M | AH120 AH725 SH730 | WSM10 WSM20 WSM21 | PR915 PR930 PR1025 | IC530N IC507 IC807 IC907 IC3028 IC1008 | TS2000 TS2500 | PC5300 | TT9030 TT9080 TT9020 |
| M30 | YBG302 | GC1125 GC2035 | KG5025 KCU25 | AC530U | VP20MF UP20M | AH725 SH730 J740 | WSM20 WSM21 WSM30 | PR930 PR1025 PR1125 | IC3028 IC1008 | TS2500 | PC9330 | TT8020 |
| M40 | | GC2035 | | | | | WSM30 | PR1125 PR1225 | | | | TT8020 |
| K01 | | | | | | | | | | | | |
| K10 | YBG102 | | KG5010 KCU10 | | VP15TF | GH110 AH110 AH710 | | | | TS2000 | | |
| K20 | YBG202 | | KC5025 KCU25 | | VP15TF | AH120 AH710 | | | IC1008 | TS2000 TS2500 | | |
| K30 | YBG302 | | | | | | | | IC1008 | TS2500 | | TT5030 TT5080 |
| S01 | | | | | VP05RT | AH905 | | | | | | |
| S10 | YBG102 YBG202 YBG105 YBG205 | GC1105 GC1115 | KC5010 KCU10 KC5510 KCS10 | AC510U EH510Z | VP05RT VP10RT | AH725 AH110 | WSM10 | PR1305 PR1310 PR1325 | IC507 IC807 IC907 | TS2000 | PC8110 | TT5030 TT5080 TT9080 |
| S20 | YBG202 YBG205 | GC1205 GC1125 GC1515 | KC5010 KCU10 KC5025 KCU25 KC5525 | AC520U EH520Z | VP10RT VP15TF | AH725 SH730 AH120 | WSM20 WSM21 WSM30 | PR1325 | IC507 IC807 IC907 | TS2000 TS2500 | PC5300 | TT8020 TT9080 |
| S30 | YBG302 | | | AC520U | VP15TF | | WSM30 | PR1125 | IC3028 | TS2500 | | |
| N01 | | | | | | | | | | | | |
| N10 | YBG102 YBG105 | GC1125 GC1025 GC1515 | KG5410 | | | | WXN10 | | IC520 | | | |
| N20 | | | KC5410 | | | | | | | | | |

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|-----|--------|----------------------------|---------------------------|----------------------------|--|---|--------|--|------------------------------|------------------------------|-------------------------|---------------------|--|
| P | P01 | CT5005 | KTP15 | T110A | | | | TN30 TN6010 PV30 PV60 PV7010 | IC520N | | CC105 | PV3010 CT3000 | |
| | P10 | CT5005 CT5015 GC1525 | HT2 TTI 15 KT315 KT325 | T110A T1200A T1500A | NX1010 NX33 NX55 NX99 AP25N VP25N | NS520 NS730 AT520 GT530 GT730 | | TN30 TN60 PV90 TN6020 PV7020 PV7010 PV7025 | IC520N IC530N IC20N | C15M CMP TP1020 TP1030 | CN1000 CC115 | PV3010 CT3000 | |
| | P20 | CT5015 GC1525 CT530 | TTI 15 KT315 KT325 | T1200A T1500A T2000Z | NX2525 NX33 NX99 AP25N VP25N UP35N | NS520 NS730 NS539 AT530 GT530 GT730 J530 | | TN60 TN6020 TN90 PV7020 PV90 | IC530N IC20N IC30N | C15M CMP | CC125 CN20 CN2000 | | |
| | P30 | | | T1200A T3000Z | UP35N VP45N | NS530 | | TN60 TN90 TN6020 | IC30N | | CN30 | | |
| M | M10 | CT5005 GC1525 CT530 | HT2 KTP15 KT315 KT325 | T1200A T1500A | NX2525 AP25N | | | TN60 TN90 TN6020 TN6010 TN7010 TN7025 | IC520N IC530N IC20N | C15M | | PV3010 CT300 | |
| | M20 | CT5015 | HT2 | T1200A T1500A T2000Z | | J530 | | TN60 PV90 TN6020 PV7020 TN90 | IC520N IC20N IC530N IC30N | C15M TP1020 | | PV3010 CT300 | |
| | M30 | | | T3000Z | | J530 | | | IC30N | | | | |
| | M40 | | | | | | | | | | | | |
| K | K01 | | HT2 KTP15 | T110A T1200A T1500A | | | | TN30 PV7005 | | | CN1000 | PV3010 CT300 | |
| | K10 | CT5005 CT5015 AT520 | HT2 KT315 KT325 | T110A T1200A | NX1010 AP25N | NS520 GT520 NC530 | | TN30 PV30 | | | | PV3010 CT300 | |
| | K20 | CT5015 | | T110A | NX2525 AP25N | NS520 NS530 GT520 | | | | | | | |
| | K30 | | | | | | | | | | | | |
| S | S01 | | | | | | | | | | | | |
| | S10 | | | | | | | | | | | | |
| | S20 | | | | | | | | | | | | |
| | S30 | | | | | | | | | | | | |
| N | N01 | CT5005 | HT2 KT325 | | | | | | | | | | |
| | N10 | CT5005 CT5015 | HT2 | | | | | | | | | | |
| | N20 | | | | | | | | | | | | |



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|-----|----------------|-------------|---|----------|-----------------|-------------------|--------------|---------|-------|----------|--------|---------------------|
| N | N01 | | | H1 | RT9005 | KS05F | | | | | | |
| | YD101 YD201 | H10 H13A | THM-F HWK10 HWK15 K313 KU10 K68 | H1 | RT9005 HT110 | KS05F | WK01 WK10 | KW10 | IC20 | KX HX | H01 | K10 |
| | YD101 YD201 | | THM-F HWK10 HWK15 | | | | | | IC20 | KX HX | | |

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|-----|--------|--------------------------------------|------------------|------------------|------------|---------------------|-----------------|--------------------------|--------------------------------------|------------------------------------|--|----------------------------|----------------------------|
| / | P05 | K20W GC4220 | | | F7010 | | | | | | | | |
| | | K20W GC3040 GC4220 GC4230 | | ACP100 | F7010 | | | | IC4100 IC5100 | MP1500 | NC5330 NCM325 | IN6505 IN6520 | |
| | | YBC301 YBC302 YBC251 YBC253 | | CS3000 | FH7020 | T3130 | | WKP25 WKP25S | IC4050 IC4100 IC5100 IC5400 | MP1500 MP2500 MS2500 T25M | NC5330 NCM325 | IN6505 IN6520 IN7035 | |
| | P30 | GC2040 GC4240 | KC930M KC935M | CS3000 | F7030 | T3130 | | WKP35 WKP35S WTP35 | IC4050 IC5400 | MK3000 T25M T350M | NCM325 | IN7035 IN6530 | |
| | | YBC401 YBM351 | | | | | | | | T350M | | IN6530 | |
| | M10 | GC4230 | | | F7010 | | | | | MP1500 | NCM325 NC5330 | IN6520 | |
| | | YBM251 YBM253 | GC4230 | | F7020 | T3130 | | | IC4050 | MP1500 MP2500 MS2500 T25M | NCM325 NCM335 | IN7035 IN6520 IN6505 | |
| | M30 | YBM351 | GC2040 GC4240 | KC930M KC935M | | F7030 | T3130 | | WTP35 | MP2500 MS2500 T25M T350M | NCM335 | IN6530 IN7035 IN6505 | |
| | | | GC2040 GC4240 | | | | | | | T350M | | IN6530 | |
| | K05 | YBD152 | | KCK15 | | F7010 MC5020 | | | | DT7150 IC4100 | | | |
| | | YBD152 YBD252 | K20W | KCK15 | ACK200 | F7010 MC5020 | T1115 | | WAK15 | DT7150 IC4100 IC4010 | MP1500 MK1500 | NC5330 | IN6520 |
| | | YBD252 | K20W | | ACK200 | | T1115 | | WKP25 WKP25S | DT7150 IC4100 | MP1500 MP2500 MS2500 T25M MK1500 | NC5330 | IN6530 IN6515 IN6520 |
| K30 | | KC930M KC935M | | | | | WKP35 WKP35S | IC4050 | MK3000 MP2500 MS2500 | | IN6530 IN6515 | | |



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|---|-----|--------|----------------|------------|----------|------------|---------------------|---------|--------|-------|--------------------------|--------|------------------------|
| / | S05 | | | | | | | | | | MK3000 | | |
| | S10 | | | | | | | | | | | | |
| | S20 | | | | | | | | | | MP2500 MS2500 T25M | | IN7035 IN6520 |
| | S30 | | GC2040 | | | | | | WTP35 | | MM4500 T350M | | |
| | N05 | | | | | | | | | | | | |
| | N10 | | | | | | | | | | | | |
| | N20 | | | | | | | | | | MP2500 25M | | |
| | H05 | | | | | | | | | | | | |
| | H10 | | K20W | | | | | | | | | | |
| | H20 | | K20W GC3040 | | | | | | | | | | |

PVD

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|-----|--------|--------------------------------------|--|---|---------------------------|--|--|--|---|--------------------------|-------------------|---|---|
| / | P05 | | | ACZ120 | VP05HT | GH130 | | | IC903 | | | | |
| | P10 | GC1010 GC1025 GC1020 | KC522M KC525M KC610M KC643M KC715M | ACZ10M ACZ20W | VP10H | AH120 GH130 | PR730 PR1225 PR1525 | WHX15 WHH15 WXM15 | IC903 IC950 IC1008 | F15M | | IN2004 IN2006 | |
| | P20 | GC1020 GC1025 GC1010 GC2030 | KC522M KC525M KC643M KC715M KC725M | ACP200 ACZ330 ACX70 ACW30 AC350 ACZ50M | VP15TF VP20M VP20RT | AH725 AH120 AH130 AH330 AH725 AH730 GH330 | PR630 PR830 PR730 PR1225 PR1525 | WXM15 | IC810 IC380 IC830 IC900 IC908 IC910 IC950 IC1008 | F25M MP3000 | | PC3500 PC3600 | IN2006 IN1030 IN2004 IN2005 IN2015 IN2030 IN2505 IN2530 IN2505 IN2540 |
| | P30 | GC1030 GC2030 | KC530M KC725M KC735M | ACP200 ACP300 ACZ50M ACZ330 ACZ350 ACX70 ACW30 AC350 | VP30RT | AH740 AH130 AH140 | PR630 PR660 PR830 PR1230 | WXM35 | IC300 IC328 IC830 IC900 IC928 IC350 IC908 IC908 | F30M MP3000 | | PC3500 PC3600 PC5300 PC3545 PC9570T | IN1030 IN2005 IN2015 IN2030 IN2035 IN2040 IN2505 IN2530 IN4035 |
| | P40 | GC1030 | KC735M | ACP300 ACZ350 | | AH140 AH750 | | WXP45 WSP45 WSP46 | IC300 IC328 IC928 | F40M | | PC5300 PC3545 | IN2035 IN2040 |
| | M10 | GC1020 | KC522M KC610M KC643M KC715M | ACZ20W ACZ350 EH20Z | | AH330 GH110 GH130 | PR730 PR1225 PR660 PR1525 | | PR730 PR660 PR1225 PR1525 | F15M | | PC8110 | IN2505 |
| | M20 | GC1020 GC1025 GC1030 GC203 | KC522M KC525M KC610M KC715M KC725M | ACP200 ACZ50M ACZ20M ACZ350 EH20Z AC350 | VP15TF VP20RT | AH725 AH730 GH110 | PR730 PR1025 PR660 PR1225 PR1525 | WXM15 | PR730 PR660 PR1025 PR1225 PR1525 | F25M MP3000 | | PC5300 PC8110 PC9530 | IN2005 IN2015 IN2505 |
| | M30 | GC1040 GC203 | KC525M KC530M KC725M KC735M | ACP300 ACZ50M ACX80 AC350 | VP30RT | AH740 AH120 AH130 GH330 GH340 | | | | F30M MP3000 | | PC9530 PC3545 PC9570T | IN1030 IN2015 IN2030 IN2035 IN2530 IN4035 |
| | M40 | GC1040 | KC530M KC735M | ACP300 ACX80 | | AH140 AH750 GH330 GH640 | | WSM35 WSM36 WXM35 | | F40M | | PC3545 | IN1030 IN2030 IN2035 IN2530 IN4035 |
| | K05 | GC1010 | KC510M | ACZ10M ACZ120 ACZ310 | | AH330 | PR905 PR1210 PR1510 | | | MH1000 | | PC8110 | IN2510 |
| | K10 | GC1010 | KC510M KC520M KC620M KC643M | EH20Z ACZ310 | | AH120 AH330 AH725 | PR905 PR1210 PR1510 | WXH15 WHH15 WXM15 | IC810 IC950 IC1008 | F15M MK2000 | | PC6510 | IN2004 IN2010 IN2510 |
| | K20 | GC1020 | KC520M KC620M KC725M | ACK300 EH20Z ACX80 ACW30 | VP15TF | GH130 | | WKK25 | IC328 IC830 IC950 IC350 IC908 IC908 IC1008 | F25M MK2000 MC3000 | | PC6510 PC5300 | IN1030 IN2004 IN2010 IN2015 IN2030 IN2505 |
| K30 | GC1020 | KC620M KC725M | ACK300 ACZ50M | | | | | IC328 IC830 IC900 IC908 IC350 IC908 IC908 | F30M F40M MP3000 | | PC5300 PC9570T | IN2005 IN2015 IN2030 IN2505 | |



PVD ·

| | ZCC-CT | Sandvik | Kennametal | Sumitomo | Mitsubishi | Toshiba Tungaloy | Kyocera | Walter | Iscar | SECO | Korloy | Ingersoll Tague Tec |
|-----|--------|------------------------------------|--------------------------------------|----------|------------|---------------------|---|-------------------------|--|-------------------------------|------------------|--|
| / | S05 | | | | | | | | | MH1000 F15M | PC8110 | |
| | S10 | | KC525M KC643M | ACZ20W | VP15TF | | PR905 PR1210 PR1510 | | IC808 | NH1000 F15M F25M | PC5300 | |
| | S20 | S30T GC1025 GC1030 GC2030 | KC525M KC643M | ACZ20W | | | PR905 PR1210 PR1510 | | IC908 IC380 IC900 IC903 IC908 IC928 IC830 IC808 | F25M F30M | PC5300 PC3545 | IN2005 IN2505 |
| S30 | | KC725M KC735M | ACZ50M | | | | WSM35 WSM36 WSP45 WSP46 WXM35 WXP45 | IC328 IC928 IC830 | F40M | F40M | PC3545 | IN1030 IN2030 IN2035 IN2530 IN4035 |
| N05 | | | KC510M | | | | | | | MH1000 F15M | | |
| N10 | YBG202 | GC1025 GC1030 | KC510M KC620M KC522M | EH20Z | | | | WXN15 | | MH1000 F15M | | |
| N20 | | GC1025 GC1030 | KG620M KC522M KC525M KC651M | | | | | | | F25M F30M F40M MP3000 | | |
| H05 | | | | | VP05HT | | | | IC903 | MH1000 F15M | PC210F | IN2004 IN2006 |
| H10 | YBG102 | GC1010 | KC643M | | VP10MF | | | WXH15 WHH15 | IC900 IC808 | MK2000 F30M MP3000 | PC210F | IN2004 IN2005 IN2006 |
| H20 | YBG202 | GC1010 GC1025 GC1030 | | | VP15TF | | | | IC810 IC908 | F30M F40M MK2000 MP3000 | | |

PVD ·

| ISO | ZCC-CT | Sandvik | Kennametal | Sumitomo | Mitsubishi | Toshiba Tungaloy | Walter | Kyocera | Iscar | SECO | Korloy | Ingersoll Tague Tec |
|-----|--------|--------------|----------------|----------|------------|---------------------|--------|---------|-------|------|--------|------------------------|
| N | N01 | H10 | K115M K110M | | | | WK10 | | IC20N | | H01 | IN04S |
| | N10 | | K313 | EH520 | HT110 | | WKM | GW25 | IC08 | H15 | G10 | IN10K IN05S |
| | N20 | H13A H10F | KMF | EH520 | TF15 | | KMG40 | | IC28 | H25 | | IN15K |